

PROCRETE PB12

Accelerator admixture for
concrete based on PCE



Description:

PROCRETE PB12 is a plasticizer liquid admixture. Designed for use in no-slump concrete, it is ideally suited for factory-line concrete production such as block making. It assists in the manufacture of a more uniform and predictable concrete. Chloride free PROCRETE PB12 may also be used in dry pack, standard and light weight concrete production. It is a particularly strong plasticizer allowing production of consistent concrete properties around the required dosage.

Uses:

- Pavers
- Masonry block unit
- Plain cement tiles
- Concrete pole & pipes
- Cement roof tiles
- In all types of low and high rise building construction concrete

Advantages/Characteristics:

- Increased early and ultimate compressive strengths
- Better resistance to carbonation lower permeability
- Better resistance to aggressive atmospheric condition
- Increased durability

Product Standard Compliance:

- IS 9103:1999
- BS 5075 Part 1
- ASTM C494/C494M, Type C

Company Standard Compliance:



Technical Information:

Properties	Specification
Appearance	Clear Brown Color Liquid
Sp. Gravity	1.00 to 1.05 @25°C
pH Value (IS 9103:1999)	7 to 8
Chloride Content (IS 9103:1999)	Nil
Classification according to IS 9103 : 1999 (3.2)	Increases the rate of hydration of a hydraulic cement, shortens the time of set, or increases the rate of hardening or strength development.
Classification according to ASTM C494	Type-C
Compatibility with Cement	May be used with all types of Portland cements. Not suitable for use with high alumina cement

Application Procedure:

PROCRETE PB12 can be added into the mixing water or directly into the concrete mixture after 50-70% of the mixing water has been added. The addition of PROCRETE PB12 to dry aggregates or cement is not recommended. To achieve optimum performance a minimum wet mixing time, which is depending on the mixing conditions and the mixer performance, of 60 seconds is recommended.

Dosage Range:

The optimum dosage of PROCRETE PB12 to meet specific requirements should be determined by trials using the materials and conditions that will be experienced in use. The normal dosage range is between 0.2 to 1.5 % of cement.

Limitation:

- Excessive water addition or overdosing may cause bleeding or segregation.
- If frozen / separation of the product has occurred, Redwop PROCRETE PB12 may be used after thawing slowly at room temperature and intensive mixing. Before application, suitability tests must be performed.

Basis of Product Data:

All technical data stated in this product data sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

Compatibility:

PROCRETE PB12 may be combined with many other Redwop products. Trials must always be carried out before combining products in specific mixes. Contact Redwop Technical Services for additional information and any specific combinations.

Packaging:

PROCRETE PB12 is supplied in 220 kg drums.

Storage & Shelf-Life:

PROCRETE PB12 has a minimum shelf life of 12 months provided the temperature is kept within the range of 2 °C to 50 °C. Should the temperature of the product fall outside this range then contact Redwop office for advice.

Health & Safety:

PROCRETE PB12 does not fall into the hazard classifications of current regulations. However, it should not be swallowed or allowed to come into contact with skin and eyes.

Suitable protective gloves and goggles should be worn.

Splashes on the skin should be removed with water. In case of contact with eyes rinse immediately with plenty of water and seek medical advice. If swallowed seek medical attention immediately - do not induce vomiting.

For further information refer the Safety Data sheet available for this product.

PRODUCT FOR PROFESSIONAL USE.

Fire:

PROCRETE PB12 is water based & non- flammable.

Legal Notice:

The information, and, in particular, the recommendations relating to the application and end-use of Redwop products, are given in good faith based on Redwop's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Redwop's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Redwop reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



It is the practice of increasing efficiency with which buildings use resources- energy, water and materials-while reducing building impacts on human health and the environment.



ISO 45001 is the world's international standard for occupational health and safety, issued to protect employees and visitors from work-related accidents and diseases.



ISO 9001:2015 is a globally recognized standard for quality management systems (QMS). It helps organizations of all sizes and sectors to: Improve performance, Meet customer expectations, Demonstrate commitment to quality, and Identify and improve processes that lack consistency.



ISO 14001 is the internationally recognized standard for environmental management systems (EMS). It provides a framework for organizations to design and implement an EMS, and continually improve their environmental performance



This symbol is used to identify Redwop products which give off a low level of volatile organic compounds (VOC) as certified by GEV (Gemeinschaft Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und Bauprodukte e.V.), an international organisation for controlling the level of emissions from products used for floors.



Our Commitment To The Environment Redwop products assist Project Designers and Contractors create innovative LEED (The Leadership in Energy and Environmental Design) certified projects, in compliance with the U.S. Green Building Council.



ISO/IEC 17025 enables laboratories to demonstrate that they operate competently and generate valid results, thereby promoting confidence in their work both nationally and around the world.